OWNERS MANUAL

ITM128 Platform Lift Interlock System for Ford Transit Chassis

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1. Introduction

This system is intended for installation in Ford Transit chassis with FMVSS compliant, public-use platform lifts manufactured by The Braun Corporation, Ricon Corporation or Maxon Mobility. If another type of lift is to be used, contact the lift manufacturer to determine compatibility.

The system is designed to meet the requirements of FMVSS 403/404 and therefore must be installed in accordance with the lift manufacturer's instructions. The installer must be trained and skilled in installing FMVSS compliant lift systems. The installation must also comply with SAE (Society of Automotive Engineers) and Ford Motor Company electrical wiring procedures.

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2. Product Description

InPower's Model ITM128 platform lift interlock system consists of a control module with integral driver's status display and a chassis wiring harness (See Interlock System Diagram on Page 3). The interlock's control/ display module is intended to mount on the dash with its wiring harness routed through the dash. The harness contains two T-cables that connect to the shift lock solenoid and parking brake switch. The harness also contains a set of blunt-cut wires for connection to the three door switches, lift door switch and Lift Enable output to the platform lift system.

The ITM128 interlock system provides inputs from the platform lift door switch and three other door switches (Door 1 Switch, Door 2 Switch and Door 3 Switch). Anytime Door Switches 1, 2 or 3 are activated (door not fully closed) the DOOR AJAR display indicator will flash. Anytime the Lift Door Switch is activated (door not fully closed) the DOOR AJAR display indicator will flash and the shift lock will be set. And if in PARK with the parking brake set, the Lift Enable will be set allowing the platform lift to be operated.

3. System Operation

The interlock system is powered only when the Ignition Switch is on. The following is the interlock system sequence of operation:

- Step 1 Turn the Ignition switch on and start the engine.
- Step 2 Press the service brake and place shifter in Park.
- Step 3 Set the parking brake.
 - The Shift Lock will activate
- Step 4 Open lift door.
 - The display Door Ajar indicator will flash
 - The Lift Enable will activate allowing operation of platform lift.
- Step 5 The platform lift may now be operated (Refer to the platform lift operating instructions).
 During the Lift Enable sequence, if the parking brake is released the Lift Enable will be deactivated, preventing lift operation.
- Step 6 When the lift cycle is completed return the lift to its fully stowed position.
- Step 7 Close the lift door.
 - The Lift Enable is now deactivated.
- Step 8 Release parking brake. When released, the interlock will release the shift lock.
- Step 9 The cycle is now complete and the vehicle can be taken out of Park and driven.

Notes:

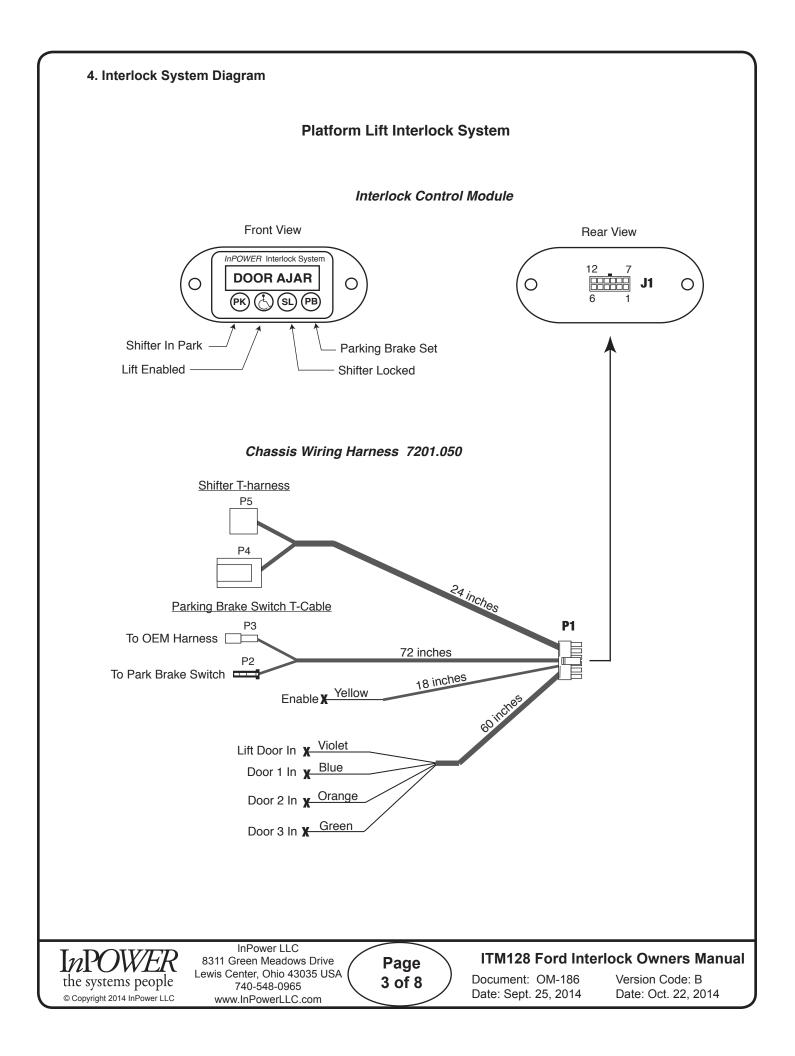
1. Anytime Doors #1, #2 or #3 are opened (or ajar) the Door Ajar indicator will flash but the shifter will not lock unless the parking brake is also set.



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5. Installation Procedures

5.1 Safety Precautions



This interlock product has been designed and manufactured to meet the intended application requirements and specifications, complying with FMVSS 403/404. Any modifications to the product or to the installation procedure can be dangerous and will void InPower's warranty.

- Read and understand the instructions in this manual and any other applicable manuals before starting the installation.
- Make sure that the vehicle battery power is disconnected during installation of the Interlock and lift systems.
- Reconnect the battery when the system installation is complete.
- Wear appropriate safety equipment, such as protective eyeglasses, face shield and clothing when installing equipment and handling the battery.
- Be careful when working near a battery. Make sure that the area is well ventilated and that there are no flames near the battery. Never lay objects on the battery that can short the terminals together. If battery acid gets in your eyes, immediately seek first aid. If acid gets on your skin, immediately wash it off with soap and water.

5.2 Getting Started

This manual provides instructions for installing the InPower Interlock System in a Ford transit chassis with a FMVSS compliant, public use (commercial) platform lift. It is important that you follow these instructions carefully and contact InPower if you need assistance or more information. Note that product technical documents are available on InPower's web site.



This interlock system installation requires additional parts and materials that are not supplied with the interlock product. Identify all required parts before starting the installation and ensure that these items are the correct type and quality (See Section 10.2).

Inspect the interlock product and all other components for damage before starting the installation. Do not perform the installation if any problems exist.

Determine the type of interlock interface required for the platform lift. This interlock system provides a +12 volt @ 1.8 amps Enable Lift output to allow the platform lift to be operated. If the lift system is not compatible with this interface signal you must take the necessary actions to adapt the lift system interface to the interlock system's interface. Refer to the lift manufacturer's installation instructions for further details.

The recommended mounting location for the interlock control module is on the center console, with the wiring harness through the dash. Be certain that the chosen location permits the cables to reach the parking break and shift lock connectors. The wiring harness will connect to the shift lock solenoid, located under the center console and parking brake switch, beside the driver's seat. The unit must not be located in the engine compartment or any location that is not protected from the environment.

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6. Wiring Instructions



Make sure that the vehicle battery power is disconnected during installation of the interlock and lift system. Reconnect the battery when the system installation is complete.

Installation Proceedure

1. Remove steering column cover. (See Figures 1 and 2)



Figure 1. Steering column

Figure 2. Steering column with panel removed.

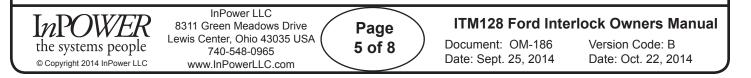
- 2. Drop down glove box
- 3. Remove HVAC controls cover, cup holder and lift shifter cover. (See figures 3 and 4)



Figure 3. Center console



Figure 4. Covers removed



4. Remove console cover screws and pull back center cover enough to gain access to shifter connector. (See figure 5)



Figure 5. Shifter connector.

5. Mount module in center cover where desired.

6. Install T-harness to shifter connector 2810. Tuck chassis connector and T-harness under shifter to ensure the paneling fits correctly. (See figure 6)



Figure 6. Shifter connector 2810

7. Run parking brake harness under carpet to parking brake connector. (See figures 7 and 8)



Figure 7. View of brake connector area.



Figure 8. View of parking brake connector.

8. Run door wires to BCM. (See figure 9 on next page)



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9. The interlock has four inputs for vehicle door switches. These switches are activated when a door is open or ajar and applies a ground to the interlock system inputs. Connect the four door wires to their respective connections in the BCM connector 2280C.

A. In the harness, the supplied lift door input wire is violet, and the door 1, 2 and 3 input wires are blue, orange and green.

B. In the BCM Connector 2280C, the driver door ajar signal comes from pin 44 (green/violet wire); the passenger door ajar comes from pin 34 (white wire); the left side door ajar comes from pin 35 (green wire); the right side door ajar comes from pin 51 (yellow wire); and the rear cargo door ajar comes from pin 50 (brown/violet wire).

10. Review the platform lift installation manual to determine how to wire the interlock system to the platform lift's interlock interface. The yellow blunt cut wire in the interlock harness will supply a +12 volt @ 1.8 amp output to operate the lift. Verify that this is the correct polarity for the platform lift and then connect the yellow wire to the lift enable input on the lift.



Figure 9. BCM

11. Test

7. System Troubleshooting

This owners manual describes the InPower Model ITM128 Platform Lift Interlock Systems. Note that the control module contains an integral driver's status display which should be used for system troubleshooting. The interlock systems provide a Lift Enable signal output that is wired to the platform lift system to enable the lift operation when the chassis interlock conditions are satisfied. The Lift Enable signal is +12 volts when the lift can be operated.

ITM128-MODULE

Replacement Parts

- 1. ITM128 Control/Display Module P/N:
- 2. Chassis Wiring Harness P/N: 7201.050

Troubleshooting Procedures and Tips:

1. Determine if the interlock system is getting power. +12 volts should be present on pin 2 in shifter connector 2810. With power you should have some display lights on. Note that the interlock system gets its ground from pin 11 of the same connector. If everything is properly connected, and you are not getting power, check fuse F31 located in the auxiliary junction box.

2. If the interlock system has power and is not operating there is a high probability that the control module is good but that there is a problem with one or more of the system inputs (e.g., the Lift Door Switch not working correctly). Operate each remote door switch and determine if the correct display indicator operates properly. You can also measure voltage at the J1 connector pins to see if the remote devices are working correctly. A common problem on interlock systems is the lift door switch failing or sticking in the open position. This will cause the interlock system to not fully complete its cycle.

3. If the interlock system appears to be working properly but the platform lift system will not work check the voltage on the Lift Enable output to the lift system. This signal is on pin 4 of connector J1. There should be +12 volts present to operate the lift. **CAUTION - Do not apply an external +12 volt power source to this circuit to see if the lift will operate without disconnecting the wire from the interlock system! Applying power will cause a circuit breaker to trip in the Lift Enable output circuit. If tripped, remove the power source and the circuit breaker will reset automatically. With the Lift Enable wire disconnected from the interlock control module it is safe to apply +12 volts to the lift system's Enable input to see if the lift will operate.**

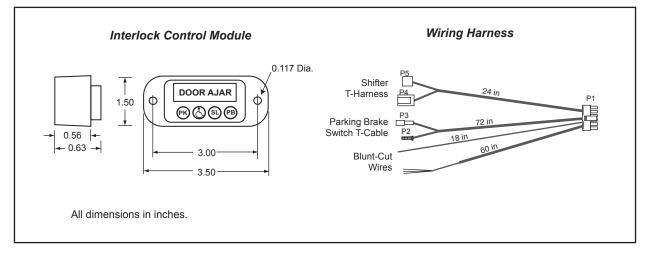
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8. Mechanical Drawing



9. Reference Information

Company Contacts

Ford Motor Company Truck Body Builder Advisory Service Product Development Center MD 410 PO Box 2053 Dearborn, MI 48121-2053 1-877-840-4338 www.fleet.ford.com/truckbbas/index.htm bbasqa@ford.com

Ricon Corporation 7900 Nelson Road Panorama City, CA 91402 (818) 267-3038 (800) 322-2884 www.riconcorp.com The Braun Corporation 631 West 11th Street Winamac, IN 46966 (574) 946-6153 (800) 946-6158 www.braunlift.com

Maxon Lift Corp. 11921 Slauson Avenue Sante Fe Springs, CA 90670 (562) 464-0099 (800) 227-4116 www.maxonlift.com



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